

ILLINOIS SCANNABLE DOCUMENTS
NON-PROPRIETARY SCANNING AND EDITING SPECIFICATIONS

Input to manufacturing process will Press Optimized PDF file to include:

- **Cyan, magenta, yellow and black (CMYK) color set-up**
- **Press-ready high resolution images**
- **Fonts**
- **Crop and trim marks**

Augmented Stanford 10 Grade 3 test book manufacturing requirements:

- 8.375x10.875 trim size
- 4-color (CMYK) throughout
- Strict adherence to SAT10 color guide (proprietary document) for matching within and across all forms. (Color and navigational elements are the subject of a pending patent application.)
- Opaque paper must meet minimum standards:
 - 92 opacity
 - 92 brightness

Grade 3 test books for 2007 are estimated to be 112 text pages + 4 page cover and require 6 separate session seals.

Note: manufacturing methods are the subject of a pending patent application.

Augmented Stanford 10 upper level (Grade 4 and above) test book manufacturing requirements:

- 8.375x10.875 trim size
- 4-color (CMYK) throughout
- Strict adherence to SAT10 color guide (proprietary document) for matching within and across all forms
- Opaque paper must meet minimum standards:
 - 92 opacity
 - 92 brightness

Augmented Stanford 10 Test Administration Manuals/Directions for administering (all grade levels) manufacturing requirements:

- 8.375x10.875 trim size
- Cover prints 4-color (CMYK) with text pages printing black and cyan
- Commodity offset

REQUIRED SCHEDULE FOR 2006-07 SCANNING AND EDITING SERVICES

**ISAT Milestone Schedule
2006-07**

Milestone	Start	End	Weeks till Delivery
	Jul 1 06		36 wks till scanning and scoring begins
	Aug 1 06		32 wks till scanning and scoring begins
Manuscript to Production	Aug 13 06		9 wks to Files to Print
	Sept 1 06		28 wks till scanning and scoring begins
	Oct 1 06		24 wks till scanning and scoring begins
Files to Print	Oct 13 06	Nov 6 06	18 wks to Materials Delivered Printing, Seals, Packaging and Shipping in this time
	Nov 1 06		20 wks till scanning and scoring begins
Finalize Enrollment Numbers for Spring Administration	Nov 16 06		
Materials Delivered to Schools Early Testers	Feb 19 07		
Materials Delivered to Schools Standard Testers	Feb 26 07		
Materials Delivered to Schools Late Testers	Mar 5 07		
Test Administration Early Testers	Mar 5 07	Mar 16 07	
Test Administration Standard Testers	Mar 12 07	Mar 23 07	
Test Administration Late Testers	Mar 19 07	Mar 30 07	
Materials Returned for Scoring Early Testers	Mar 19 07		10 wks to posting data Receiving, staging, scanning, editing, and scoring during this time
Materials Returned for Scoring Standard Testers	Mar 26 07		9 wks to posting data
Materials Returned for Scoring Late Testers	Apr 2 07		8 wks to posting data Receiving, staging, scanning, editing, and scoring during this time
Posting of Results	1-Jun-06		